



NO.	NAME	PARTS NO.	SPEC	QTY
1	HOUSING	38-06-0001-2		1 EA
2	HOUSING UPPER	38-06-0002-2		1 EA
3	CROSS LIVE TOOL SPINDLE	44-06-0003-0		3 EA
4	CROSS LIVE TOOL MOTOR SPINDLE	38-06-0004-0		1 EA
5	COLLAR1	44-06-0005-0		4 EA
6	COLLAR2	44-06-0006-0		4 EA
7	COLLAR3	44-06-0007-0		4 EA
8	COLLAR4	44-06-0008-0		4 EA
9	LIVE TOOL CAP1	38-06-0009-0		4 EA
10	SG1535-1012 GEAR	44-06-0010-0		3 EA
11	SG1544-1016 GEAR	38-06-0011-0		1 EA
12	BITTE TOOL BASE	38-06-0012-0		1 EA
13	BITTE CLAMP	38-06-0013-0		5 EA
14	TOOL BRACKET	44-06-0014-2		1 EA
15	SEAL	44-06-A008-0	18X24X3	4 EA
16	SEAL	44-06-A007-0	14X26X7	1 EA
17	SEAL	44-06-A009-0	FK8 ISO 16	4 SET
18	BEARING	44-06-A002-0	7002A5 DBB	4 SET
19	BEARING	44-06-A001-0	6902VV	8 EA
20	NUT	44-06-A003-0	KZM12	3 EA
21	NUT	44-06-A007-0	KZM15	1 EA
22	KEY	44-06-A005-0	3x3x15	4 EA
23	N COUPLING	44-06-A006-0	CPN14	1 EA
24	MOTOR	44-22-A009-0	SP-M A0.5/10000 FMZ	1 EA
25	CROSS COVER	38-15-0144-0		2 EA

Section view A-A
Scale : 1:3

Section view B-B
Scale : 1:3

SCALE	1:3	REQD	UNIT	MM	MATERIAL	PRO.ANGLE	DRAWN.BY	DESN.BY	CHECKED	APPROVED
TITLE	TOOL UNIT					3RD				
NAME	TOOL UNIT			DWG.NO	3801-06000-000			SEET	DATE	
								1/2	2008.03.24	
								MODEL	SQC38	
								RE MARK		